

JDV

| JBF Series Severe Service Metal-Seated Ball Valves

NXGEN
Valves for Power

**Valves for
Power Generation**

ASME Classes
600 – 4500



A New Generation of Valves

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The JDV Story

JDV was founded in Taiwan in 1975, and from its inception has focused on developing technically superior flow control products. It has steadily expanded its product portfolio since its founding, and now has a wide product offering with a focus on research and development, and new technology adoption. JDV's product portfolio now encompasses everything from commodity valves to its flagship engineered products: Metal-seated ball valves, Metal-seated triple offset butterfly valves, and control valves.

JDV has made a name for itself with excellence in metal-seated technologies; with in-house HVOF and other hardfacing capabilities that allow it to design valves to handle the most severe high-temperature, corrosive and erosive applications.

The NxGEN JBF Severe Service Ball Valves are the newest products in the JDV portfolio, and JDV has completed this new cutting-edge product with Computer-Aided Drafting & Design, Finite Element Analysis, verified and validated by prototyping and extensive design testing in its Research & Development Center. The result is a robust, thoughtful, feature-rich design that we are confident will exceed the expectations of even the most demanding valve users.



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JDV 5-Year Warranty

JDV Model JBFL and JBFH metal-seated ball valves for the power industry are warrantied for 60 months after shipment from the factory or 48 months after installation in service, whichever occurs first. This warranty covers defects in material and workmanship only and not for consequences of improper installation or application and is limited to the value of JDV's repair or replacement. It does not imply, nor authorize, any backcharges for unauthorized repair or replacement. This warranty is based upon the valves being utilized in services, and within pressure and temperature parameters, for which they are designed. Additionally, this warranty applies only to new, and not previously used, valves nor valves which have been modified in any way without the expressed written consent of JDV USA. This warranty also does not cover valves which have been stored improperly and subjected to elements that could be detrimental to the performance of the valves. Finally, this warranty is restricted to the value of the valves and does not include any consequential expenses. In the event of a warranty claim, it is JDV's sole authority to determine, after analysis, whether to repair or replace in kind.

JBFL – Low Pressure Severe Service Metal-Seated Ball Valve

We are proud to introduce the JDV JBF Series of Severe Service Metal-Seated Ball Valves, which combines cutting-edge metal-seated ball valve technology, a robust set of features, and superior manufacturing & workmanship to present a unique value in the industry. The JBF series is ideal for the high temperatures and pressures, and thermal cycling found in today’s power generation industry.

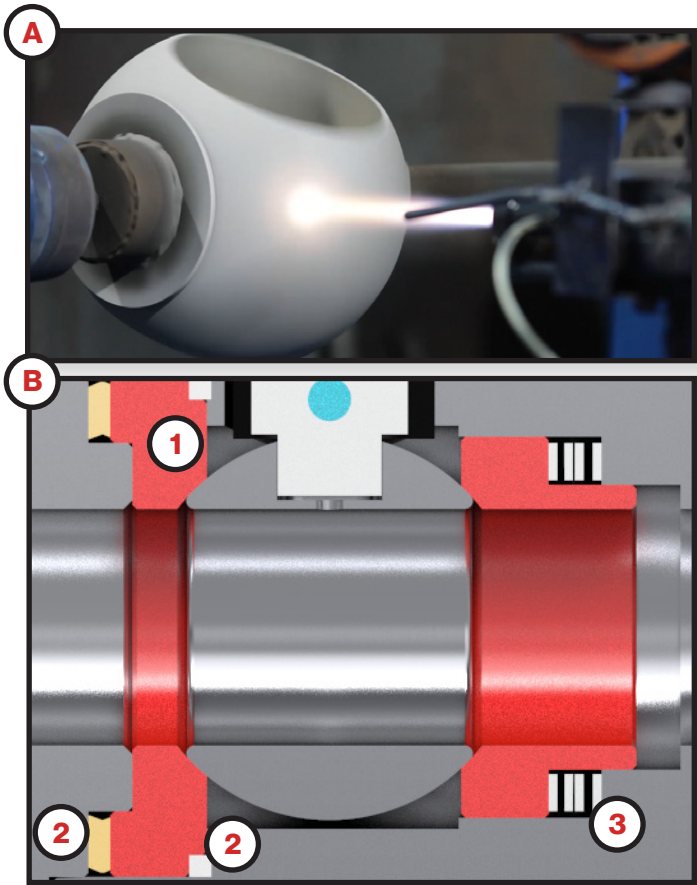


Product Scope

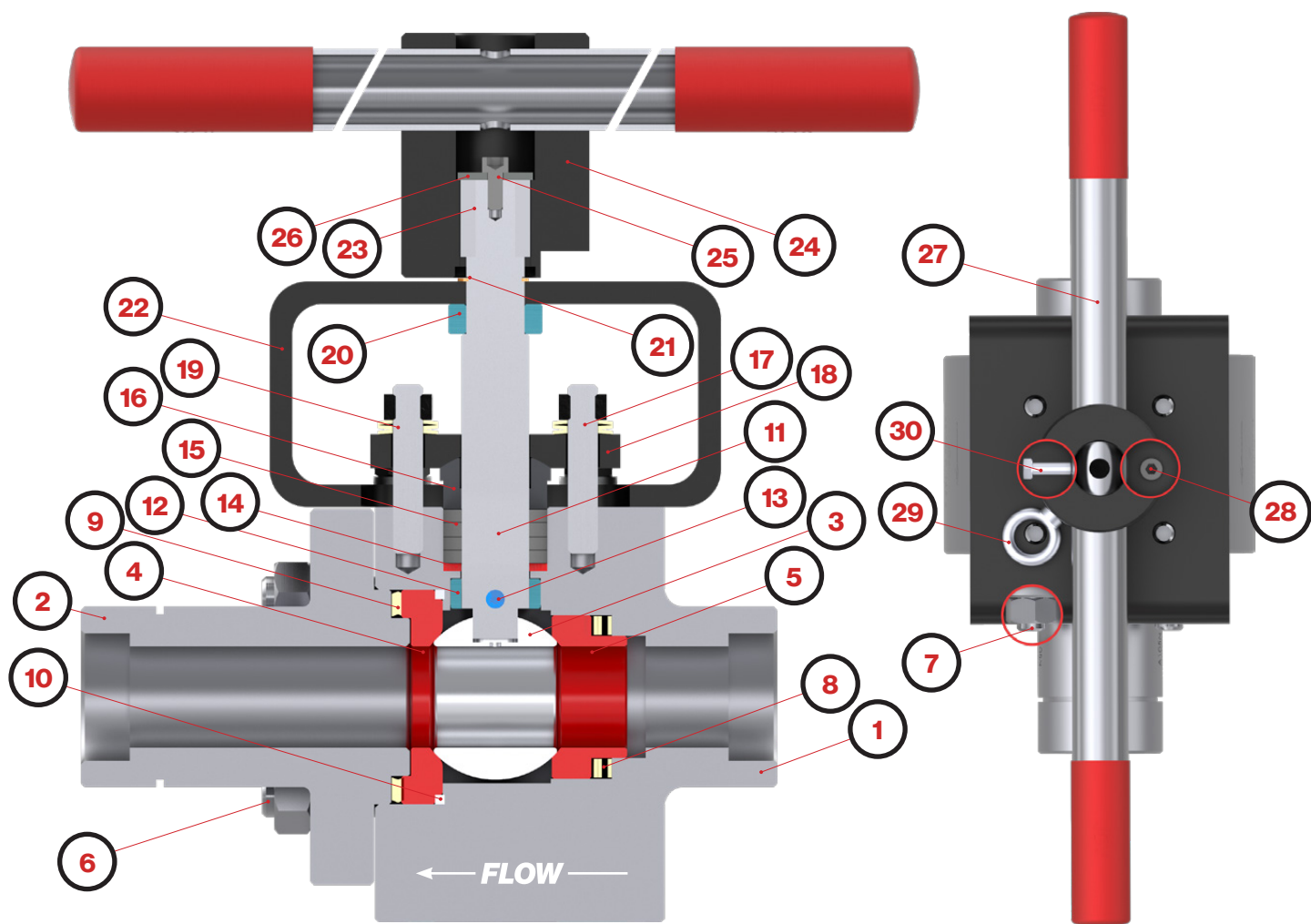
Size Range Flanged: 1/2" through 4" Socketweld & Butt weld: 1/2" through 2-1/2"
Maximum Temp: 1,022 °F / 550 °C
Standard Design: ASME B16.34, API 608, API 598 (Valve Hydrotest), ISO 5211 (Standard Actuator Mounting)
Available Body Materials: Carbon Steel (A105), Low Alloy (F22, F5, F9, F91), Stainless Steel (316SS, 317SS, 347SS) Other materials available on request
Pressure Class Range: ASME 150, 300, 600
Sealing Directionality: Unidirectional
Available End Connections: SW (B16.11), BW (B16.25), FNPT (B1.20.1), RF (B16.5 & B16.10)
Available Trim Materials: 410SS, 316SS, Gr. 660 (Stem), Inconel 718. Other materials available on request.

Features and Benefits

- > **Advanced Coating Technologies** (Figure A)
 - HVOF coating with Chromium Carbide (Tungsten Carbide also available) is applied with state-of-the-art technologies to ensure long-lasting performance in the most severe conditions.
 - QPQ Nitrided Trim is also available as an economical option for lower cycle, less challenging applications.
- > **Flanged Seat Design** (Figure B/1)
 - With our HVOF coating technology, valves are resistant to the attack of abrasive magnetite and ferrous oxides that may be seen in the steam flow.
- > **Spiral Wound Gasket** (Figure B/2)
 - A graphite double gasket design for an optimal seal.
- > **Wave Spring** (Figure B/3)
 - More predictable at lower pressures.
 - Last 3-5 times longer than Belleville springs.



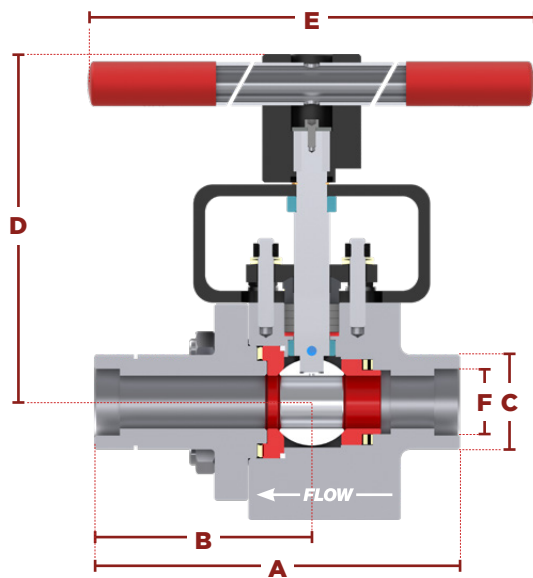
JBFL – Parts & Materials



NO	PART NAME	CARBON, LOW ALLOY & STAINLESS STEEL			NO	PART NAME	CARBON, LOW ALLOY & STAINLESS STEEL
1	BODY	A105N	A182-F9	A182 F317	11	STEM	410SS+QPQ
		A182-F22 CL3	A182-F91 TYPE 2	A182-F347			A286+QPQ
		A182-F5a	A182-F316	-	12	STEM RETAINER RING	410SS+QPQ
2	CAP / END CONNECTION	A105N	A182-F9	A182 F317	13	STEM RETAINER PIN	INCONEL 718
		A182-F22 CL3	A182-F91 TYPE 2	A182-F347	14	PACKING RING	410SS+QPQ
		A182-F5a	A182-F316	-	15	PACKING SET	GRAPHITE API 622
3	BALL			410SS+QPQ	16	GLAND FOLLOWER	410SS+QPQ
				410SS+CRC	17	GLAND BOLTING	A193-B8M / A194-8M
				316SS+QPQ	18	GLAND FLANGE	410SS+QPQ
				316SS+CRC	19	BELLEVILLE WASHER	INCONEL X750
4	DOWNSTREAM SEAT			410SS+QPQ	20	UPPER RETAINER RING	410SS+QPQ
				410SS+CRC	21	STEM SNAP RING	STAINLESS STEEL
				316SS+QPQ	22	BRACKET	CS+EDP
				316SS+CRC	23	KEY	CS
5	UPSTREAM SEAT			410SS+QPQ	24	ADAPTOR	CS+PAINTING
				410SS+CRC	25	ADAPTOR SCREW	A4-70
6	BOLTING	A193-B7 / A194-7	A193-B16 / A194-7	A193-B8M / A194-8M	26	ADAPTOR WASHER	STAINLESS STEEL
7	BOLTING (NACE)	A193-B7M / A194-2HM	A193-B16 / A194-7	A193-B8M / A194-8M	27	HANDLE	CS+PAINTING
8	SEAT WAVE SPRING	INCONEL X750			28	PRECISION STOP	A4-70
9	BODY GASKET	SPIRALWOUND			29	LOCKING DEVICE	STAINLESS STEEL
10	SEAT GASKET	GRAPHITE			30	HANDLE SCREW	A4-70

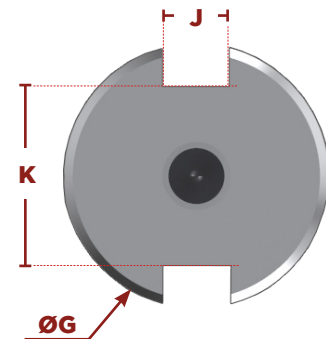
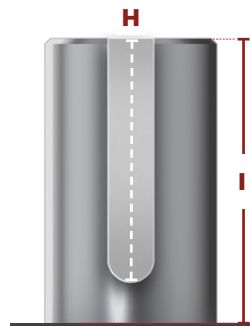
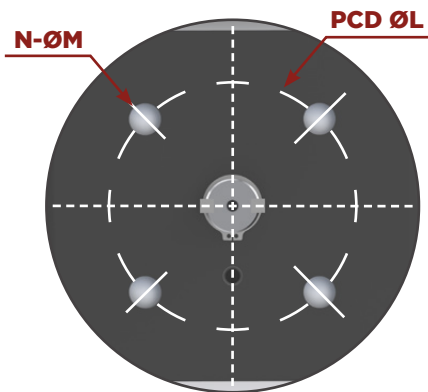
CRC - Chrome Carbide Coating | QPQ - Quench-Polish-Quench Nitrocarburizing

JBFL – Dimensional Info



Dimensions - ASME 150 / 300 / 600 Limited Class																	
SIZE	BORE		A		B		C		D		E		F		G		
DN	NPS	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in
15	½"	14	0.55	165	6.5	95	3.74	41	1.61	93	3.66	380	15	21.8	.86	12	0.47
20	¾"	18.3	0.72	165	6.5	95	3.74	41	1.61	93	3.66	380	15	27.2	1.07	12	0.47
25	1"	26.9	1.06	185	7.28	110	4.33	48	1.89	110	4.33	450	17.7	33.9	1.33	15.5	0.61
40	1½"	36.6	1.44	241	9.49	126	4.96	64	2.52	143	5.63	450	17.7	48.8	1.92	22	0.87
50	2"	49.3	1.94	292	11.5	167	6.57	80	3.15	155	6.10	450	17.7	61.2	2.41	22	0.87

Dimensions - ASME 150 / 300 / 600 Limited Class																	
SIZE	BORE		H		I		J		K		ISO 5211	ISO DIMS		WT			
DN	NPS	mm	in	mm	in	mm	in	mm	in	mm	in		metric	imperial	kg	lb	
15	½"	14	0.55	20	.79	27	1.06	3	.12	8.4	.33	F07	9'4	0.35'4	6.6	14.5	
20	¾"	18.3	0.72	20	.79	27	1.06	3	.12	8.4	.33	F07	9'4	0.35'4	6.6	14.5	
25	1"	26.9	1.06	22	.87	27	1.06	4	.16	10.5	.41	F07	9'4	0.35'4	10	22	
40	1½"	36.6	1.44	27	1.06	32	1.26	5	.2	16	.63	F10	12'4	0.47'4	24	52.8	
50	2"	49.3	1.94	27	1.06	32	1.26	5	.2	16	.63	F10	12'4	0.47'4	32	70.4	



JBFL – Maximum Operating Pressure Rating (PSI) vs. Temperature

Temp (°F)		-20° to 100°	200°	300°	400°	500°	600°	650°
Temp (°C)		-29° to 38°	93°	149°	204°	260°	316°	343°
ASME 600	A105	1500	1500	1480	1465	1465	1465	1430
	A182 Gr. F22 Cl. 3	1500	1500	1480	1455	1450	1440	1430
	A182 Gr. F91	1500	1500	1500	1500	1500	1500	1500
Temp (°F)		700°	750°	800°	850°	900°	950°	1000°
Temp (°C)		371°	399°	427°	454°	482°	510°	538°
ASME 600	A105	1380	1270	1030	-	-	-	-
	A182 Gr. F22 Cl. 3	1415	1415	1415	1355	1200	953	687
	A182 Gr. F91	1465	1460	1440	1355	1200	953	862

(1) A105 body material not recommended for prolonged use above 800 ° F / 427 ° C
 (2) F22 body material not recommended for prolonged use above 1100 ° F / 593 ° C

JBFH – High Pressure Severe Service Metal-Seated Ball Valve



Product Scope

Size Range: ½" through 2½"
Maximum Temp: 1,200 °F / 650 °C
Standard Design: ASME B16.34, API 598 (Valve Hydrotest), ISO 5211 (Standard Actuator Mounting)
Available Body Materials: Carbon Steel (A105), Low Alloy (F11, F22, F5, F9, F91) - Other materials available on request
Pressure Class Range: ASME 900 through 4500 LTD
Sealing Directionality: Unidirectional
Available End Connections: SW (B16.11) - Standard, BW (B16.25)
Available Trim Materials: 410SS, Gr. 660 (Stem), Inconel 718 - Other materials available on request

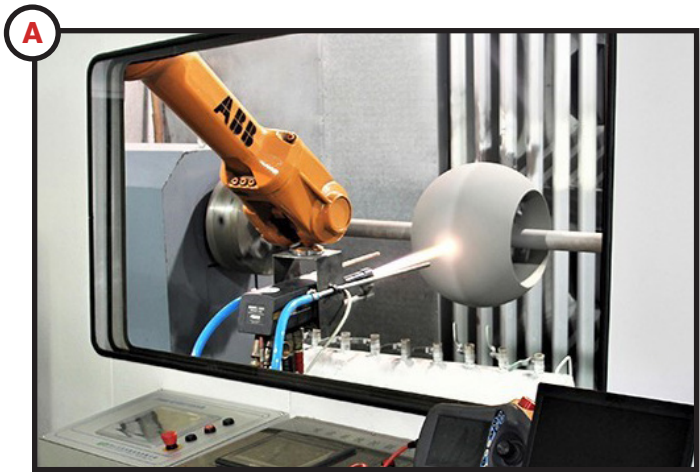
Features & Benefits

> Advanced Coating Technologies (Figure A/B)

- HVOF coating with Chromium Carbide (Tungsten Carbide also available) is applied with state-of-the-art technologies to ensure long-lasting performance in severe conditions.
- Spray & Fuse technology provides superior wear resistance and a better bond to the substrate material due to its metallurgical bond.

> Full Spherical Lapping (See Below)

- Full spherical lapping laps the entire ball to the seat which prevents the coating thickness from being compromised as during traditional one-sided lapping techniques.



JBFH – Features & Benefits

➤ Oversized One-Piece Stem (Figure C)

- One piece quarter turn non-rising stem does not deteriorate packing and minimizes hysteresis when adapting to actuation. Fully-retained pins are contained and hardened to meet ASME B16.34 blow-out proof stem requirements.

➤ Articulating Gland Flange (Figure E)

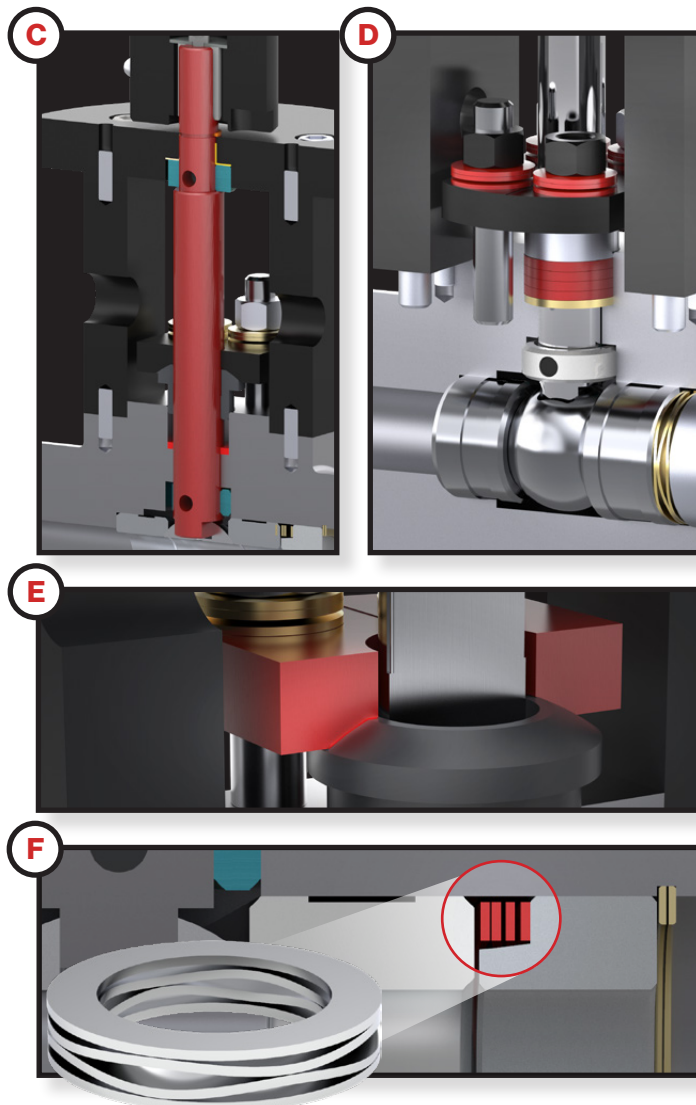
- The spherical gland flange and packing follower allows for equal distribution of packing and is live loaded eliminating the need for routine packing adjustments.

➤ Live Loaded Packing Box (Figure D)

- Live loaded packing ensures continuous load pressure through thermal cycles. API 622-compliant packing set including braided wiper rings combined with die-formed graphite rings provide reliable sealing and longevity under constant load.

➤ Wave Spring (Figure F)

- Wave spring reduces the risk of error in assembly and delivers a predictable performance, minimizing load variances both outperforming and lasting longer than a standard Belleville spring.



JBFH – Maximum Operating Pressure Rating (PSI) vs. Temperature

Temp (°F)		-20° to 100°	200°	300°	400°	500°	600°	650°	700°
Temp (°C)		-29° to 38°	93°	149°	204°	260°	316°	343°	371°
ASME 1500 LTD	A105 A182 Gr. F22 Cl. 3 A182 Gr. F91	2500	2500	2500	2500	2500	2500	2500	2500
	A105 A182 Gr. F22 Cl. 3 A182 Gr. F91	4500	4500	4500	4500	4500	4500	4500	4500
	A105 A182 Gr. F22 Cl. 3 A182 Gr. F91	6000	6000	6000	6000	6000	6000	6000	6000
Temp (°F)		750°	800°	850°	900°	950°	1000°	1050°	1100°
Temp (°C)		399°	427°	454°	482°	510°	538°	566°	593°
ASME 1500 LTD	A105	2500	2500	-	-	-	-	-	-
	A182 Gr. F22 Cl. 3	2500	2500	2500	2500	2412	1785	1170	732
	A182 Gr. F91	2500	2500	2500	2500	2412	2250	2250	2015
ASME 3200 LTD	A105	4500	4500	-	-	-	-	-	-
	A182 Gr. F22 Cl. 3	4500	4500	4500	4500	4500	4135	2707	1687
	A182 Gr. F91	4500	4500	4500	4500	4500	4500	4500	4500
ASME 4500 LTD	A105	6000	6000	-	-	-	-	-	-
	A182 Gr. F22 Cl. 3	6000	6000	6000	6000	6000	6000	4064	2546
	A182 Gr. F91	6000	6000	6000	6000	6000	6000	6000	6000

(1) A105 body material not recommended for prolonged use above 800 °F / 427 °C

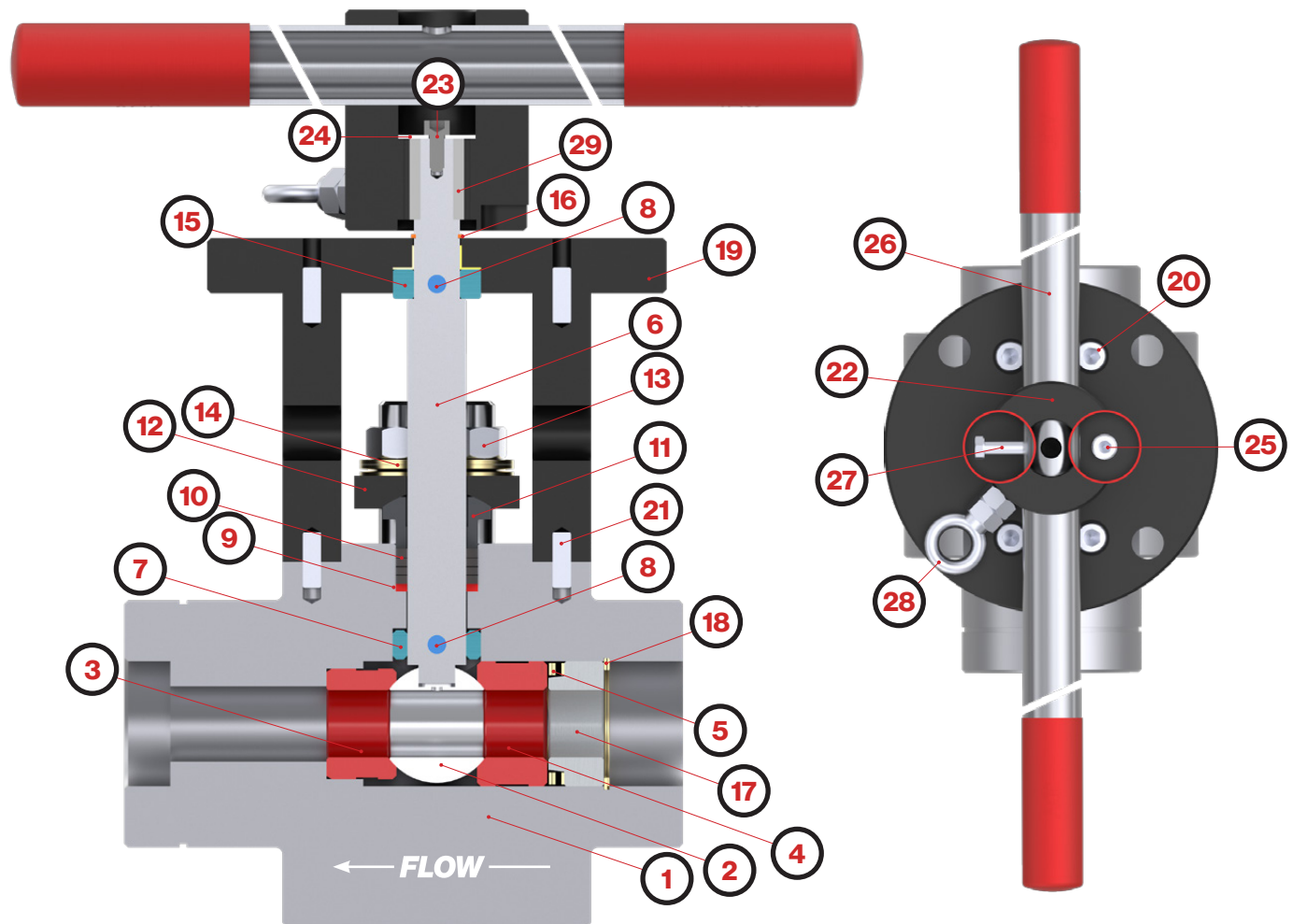
(2) F22 body material not recommended for prolonged use above 1100 °F / 593 °C

(3) Pressure ratings shown above are limited by design considerations.

(4) Valve bodies are designed in accordance with ASME B16.34 Limited Class pressure rating requirements for the given pressure class.

(5) Maximum differential pressure across valve = 6,000 psig

JBFH – Parts and Materials

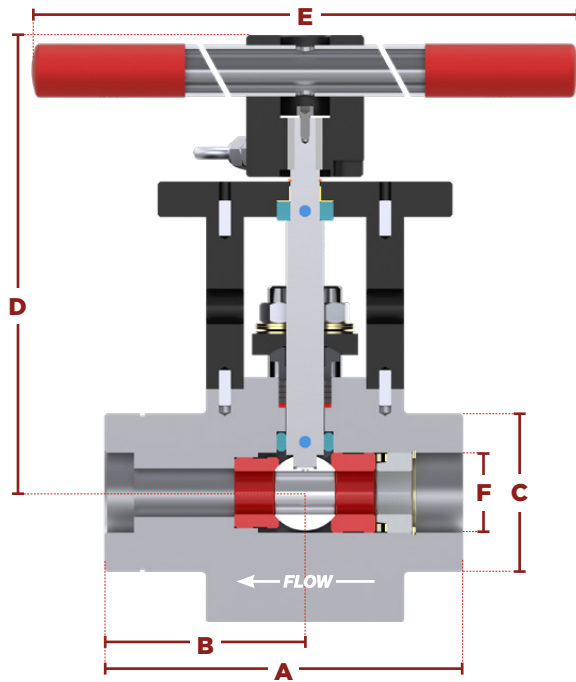


NO	PART NAME	CARBON, LOW ALLOY & STAINLESS STEEL		
1	BODY	A105N	A182-F22 CL3 A182-F91 TYPE 2	A182-F316
2	BALL CL600-3200	410SS+CRC INCONEL 718+SF(OPTION)		
	BALL CL4500	INCONEL 718+SF		
3	DOWNSTREAM SEAT CL600-3200	410SS+CRC INCONEL 718+SF(OPTION)		
	DOWNSTREAM SEAT CL4500	INCONEL 718+SF		
4	UPSTREAM SEAT CL600-3200	410SS+CRC INCONEL 718+SF(OPTION)		
	UPSTREAM SEAT CL4500	INCONEL 718+SF		
5	SEAT WAVE SPRING	INCONEL X750		
6	STEM	410SS+QPQ	A286+QPQ	INCONEL718+QPQ
7	STEM RETAINER RING	410SS+QPQ		
8	STEM RETAINER PIN	INCONEL 718		
9	PACKING RING	410SS+QPQ		
10	PACKING SET	GRAPHITE API 622		
11	GLAND FOLLOWER	410SS+QPQ		

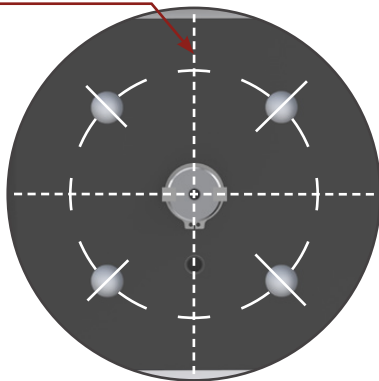
NO	PART NAME	CARBON, LOW ALLOY & STAINLESS STEEL
12	GLAND FLANGE	410SS+QPQ
13	GLAND BOLTING	A193-B8M / A194-8M
14	BELLEVILLE WASHER	INCONEL X750
15	UPPER RETAINER RING	410SS+ QPQ W/ NORGLIDE® T BEARINGS
16	STEM SNAP RING	STAINLESS STEEL
17	TRANSITION PIECE	410SS
18	LOAD RING	INCONEL X750
19	MOUNTING SET	CS+PAINTING
20	MOUNTING SET SCREW	A4-70
21	MOUNTING FLANGE PIN	CS+PAINTING
22	ADAPTOR	CS+PAINTING
23	ADAPTOR SCREW	A4-70
24	ADAPTOR WASHER	STAINLESS STEEL
25	PRECISION STOP	A4-70
26	HANDLE	CS+PAINTING
27	HANDLE SCREW	A4-70
28	LOCKING DEVICE	STAINLESS STEEL
29	KEY	INCONEL 718

CRC - Chrome Carbide Coating | SF - Spray & Fuse Coating | QPQ - Quench-Polish-Quench Nitrocarburizing

JBFH – Dimensional Info

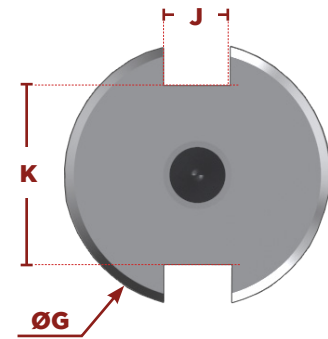
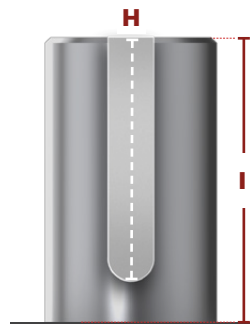


ISO PAD 5211



Dimensions - ASME 900 / 1500 / 3200													
SIZE			A		B		C		D		E		F
DN	NPS	BORE	mm	in	mm	in	mm	in	mm	in	mm	in	mm
15	½"	0.55	192	7.56	85	3.35	55	2.16	162	5.83	6.83	15	21.8
20	¾"	0.55	152	5.98	85	3.35	55	2.16	162	5.83	6.83	15	27.2
25	1"	0.55	152	5.98	85	3.35	65	2.56	162	5.83	6.83	15	33.9
		0.72	152	5.98	85	3.35	67	2.64	173	6.26	6.81	15	33.9
40	1½"	0.72	152	5.98	85	3.35	85	3.35	173	6.26	6.81	15	48.8
		1.06	184	7.24	105	4.13	95	3.74	214	7.71	8.43	17.72	48.8
50	2"	1.06	184	7.24	105	4.13	108	4.25	214	7.71	8.43	17.72	61.2
		1.34	210	8.27	105	4.13	110	4.33	224	8.38	8.82	17.72	61.2
-	2½"	1.34	210	8.27	105	4.13	125	4.92	224	8.38	8.82	17.72	73.9

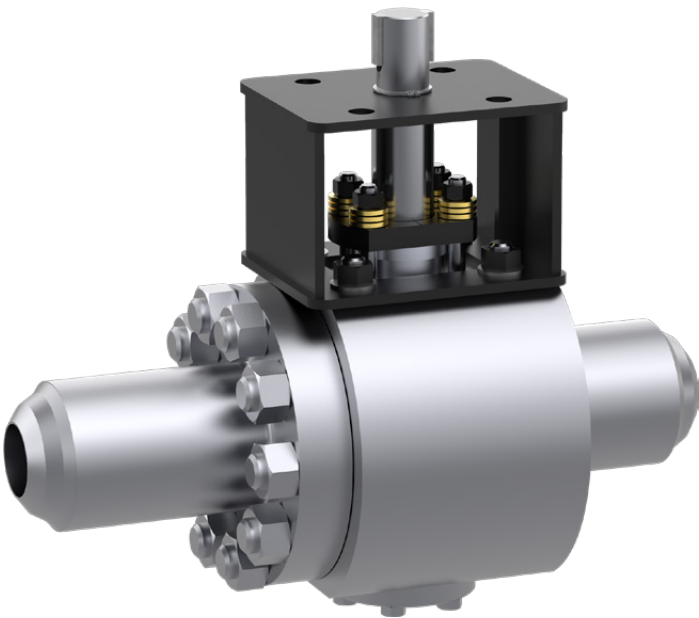
Dimensions - ASME 4500													
SIZE			A		B		C		D		E		F
DN	NPS	BORE	mm	in	mm	in	mm	in	mm	in	mm	in	mm
20	¾"	0.66	224	8.82	110	4.33	67	2.64	226	8.89	450	17.72	27.2
25	1"	0.66	184	7.24	110	4.33	67	2.64	226	8.89	450	17.72	33.9
40	1½"	0.66	184	7.24	110	4.33	92	3.62	226	8.89	450	17.72	48.8
		1.00	210	8.27	120	4.73	95	3.74	267	10.51	450	17.72	48.8
50	2"	1.00	210	8.27	120	4.73	115	4.53	267	10.51	450	17.72	61.2
		1.00	210	8.27	120	4.73	136	5.36	267	10.51	450	17.72	73.9



Dimensions - ASME 900 / 1500 / 3200																	
SIZE		BORE		G		H		I		J		K		ISO 5211	ISO DIMS		WT
DN	NPS	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in		metric	imperial	kg
15	½"	14	0.55	12.5	.5	22	.87	27	1.06	3	.12	8.9	.35	F10	12 * 4	0.44 * 4	8.1
20	¾"	14	0.55	12.5	.5	22	.87	27	1.06	3	.12	8.9	.35	F10	12 * 4	0.44 * 4	7.7
25	1"	14	0.55	12.5	.5	22	.87	27	1.06	3	.12	8.9	.35	F10	12 * 4	0.44 * 4	7.7
		18.3	0.72	12.5	.5	22	.87	27	1.06	3	.12	8.9	.35	F10	12 * 4	0.44 * 4	10.04
40	1½"	18.3	0.72	12.5	.5	22	.87	27	1.06	3	.12	8.9	.35	F10	12 * 4	0.44 * 4	11.04
		26.9	1.06	18	.71	31	1.22	36	1.42	4	.16	13	.51	F10 / F12	12 * 4	0.44 * 4	18.3
50	2"	26.9	1.06	18	.71	31	1.22	36	1.42	4	.16	13	.51	F10 / F12	12 * 4	0.44 * 4	19.6
		34	1.34	25	.98	37	1.46	42	1.65	5	.2	19	.75	F10 / F12	12 * 4	0.44 * 4	24.2
60	2½"	34	1.34	25	.98	37	1.46	42	1.65	5	.2	19	.75	F10 / F12	12 * 4	0.44 * 4	26.2

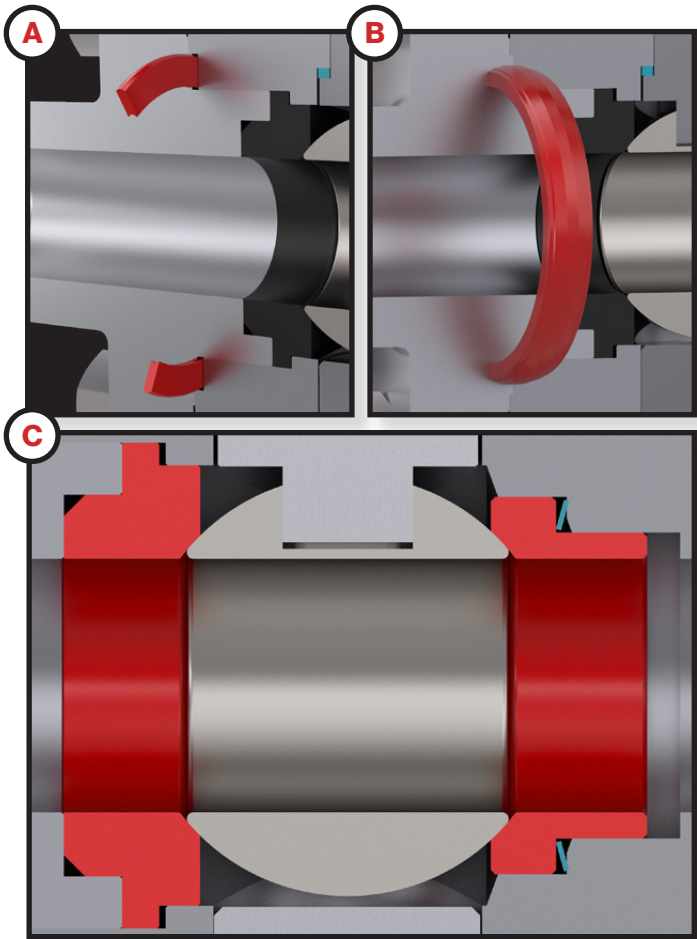
Dimensions - ASME 4500																	
SIZE		BORE		G		H		I		J		K		ISO 5211	ISO DIMS		WT
DN	NPS	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in		metric	imperial	kg
20	¾"	17	0.66	18	.71	31	1.22	36	1.42	4	.16	13	.51	F10 / F12	12 * 4	0.44 * 4	14.7
25	1"	17	0.66	18	.71	31	1.22	36	1.42	4	.16	13	.51	F10 / F12	12 * 4	0.44 * 4	14.2
		17	0.66	18	.71	31	1.22	36	1.42	4	.16	13	.51	F10 / F12	12 * 4	0.44 * 4	16
40	1½"	25.4	1	25	.98	37	1.46	42	1.65	5	.2	19	.75	F10 / F12	12 * 4	0.44 * 4	24.5
		25.4	1	25	.98	37	1.46	42	1.65	5	.2	19	.75	F10 / F12	12 * 4	0.44 * 4	27
50	2"	25.4	1	25	.98	37	1.46	42	1.65	5	.2	19	.75	F10 / F12	12 * 4	0.44 * 4	33
60	2½"	25.4	1	25	.98	37	1.46	42	1.65	5	.2	19	.75	F10 / F12	12 * 4	0.44 * 4	66

JBFX – Large Diameter Severe Service Metal-Seated Ball Valve



Product Scope

Size Range: 3" through 12"
Maximum Temp: 1,200 °F / 650 °C
Standard Design: ASME B16.34, API 598 (Valve Hydrotest), ISO 5211 (Standard Actuator Mounting)
Available Body Materials: Carbon Steel (A105), Low Alloy (F11, F22, F5, F9, F91) - Other materials available on request
Pressure Class Range: ASME 900 through 4500
Sealing Directionality: Unidirectional
Available End Connections: BW (B16.25) - Standard, Other end connections such as flanged, hub ends available on request
Available Trim Materials: 410SS, Gr. 660 (Stem), Inconel 718, other materials available on request



Features & Benefits

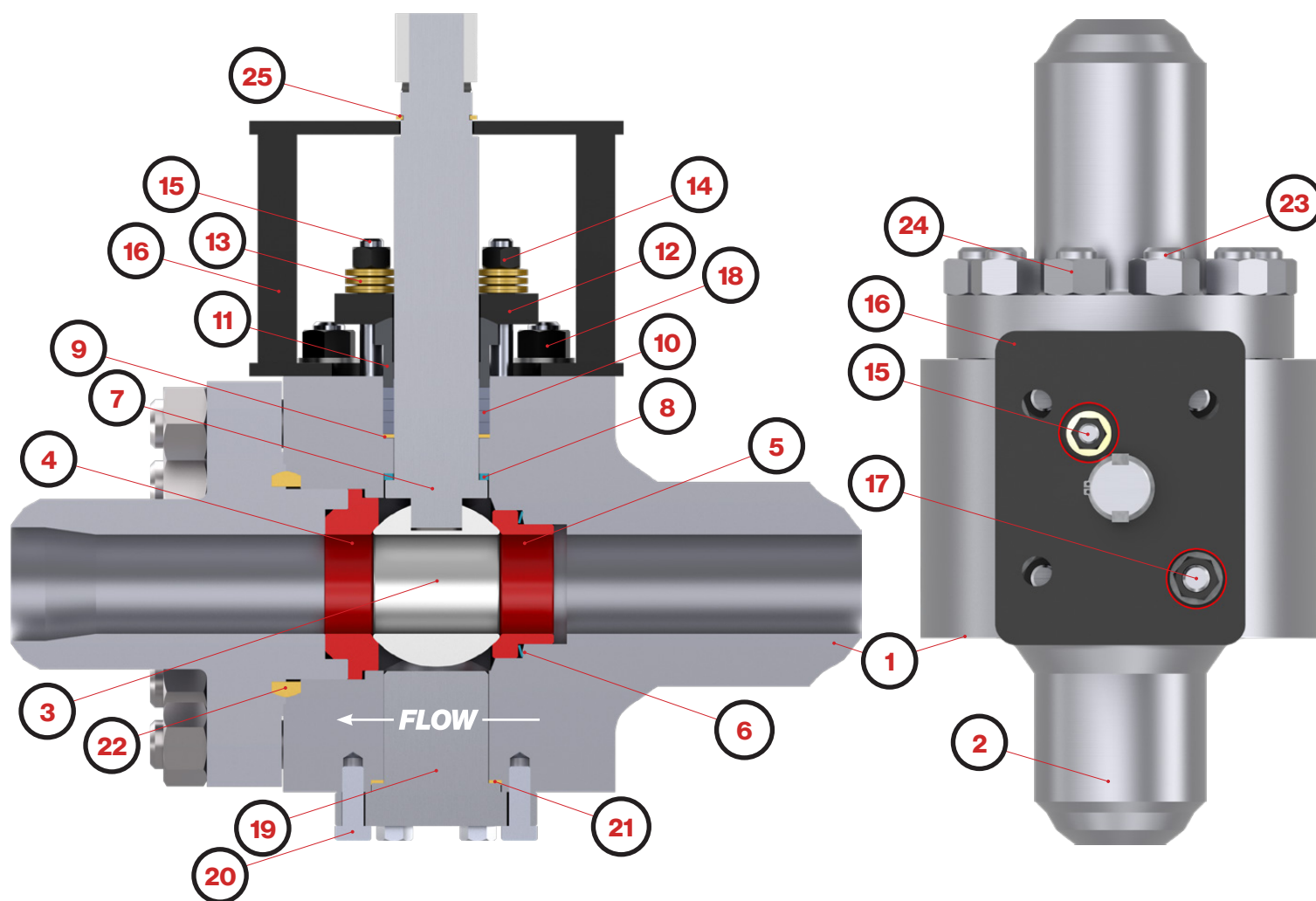
> Body Sealing (Figure A/B)

- **Spiral Wound Gasket** - Class 900-1500 are equipped with spiral-wound gaskets for ease of maintenance (Figure A)
- **Delta Ring** - Class 2500 and higher are equipped with an advanced delta ring for reliable high pressure containment (Figure B)

> Flanged Seat Design (Figure C)

- With our HVOF coating technology, valves are resistant to the attack of abrasive magnetite and ferrous oxides that may be seen in the steam flow.

JBFX – Parts & Materials

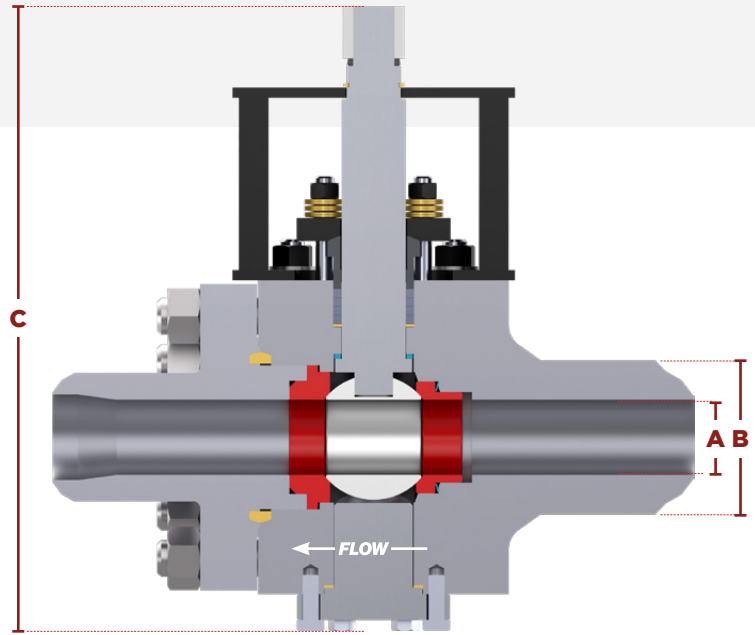


NO	PART NAME	CARBON, LOW ALLOY & STAINLESS STEEL	
1	BODY	A105N	A182-F22 CL3 / A182-F91
		A105N	A182-F22 CL3 / A182-F91
2	END CONNECT	A105N A182-F22 CL3 / A182-F91	
3	BALL	410SS+CRC	
		INCONEL 718+SF(OPTION)	
4	DOWNSTREAM SEAT	410SS+CRC	
		INCONEL 718+SF(OPTION)	
5	UPSTREAM SEAT	410SS+CRC	
		INCONEL 718+SF(OPTION)	
6	BELLEVILLE SPRING	INCONEL X750	
7	STEM	A286 + QPQ	
8	STEM RETAINER WASHER	316SS+QPQ	
9	PACKING RING	316SS+QPQ	
10	PACKING	API 622 PACKING	
11	PACKING FOLLOWER	A479-410 COND.2 +QPQ	
12	GLAND FLANGE	A479-410 COND.2 +QPQ	

NO	PART NAME	CARBON, LOW ALLOY & STAINLESS STEEL
13	BELLEVILLE WASHER	INCONEL X750
14	GLAND BOLT	A2-70
15	GLAND NUT	A2-70
16	MOUNTING BRACKET	CS +PAINTING
17	MOUNTING NUT	A2-70
18	MOUNTING BOLT	A2-70
19	RETAINER	A105N
20	RETAINER SCREW	A2-70
21	RETAINER GASKET	SPIRAL WOUND
22	BODY SEAL	INCONEL X718
23	BOLT	A193-B7
24	NUT	A194-7
25	SNAP RING	STAINLESS STEEL

CRC - Chrome Carbide Coating | QPQ - Quench-Polish-Quench Nitrocarburizing

JBFX – Dimensional Info



Dimensions - CL900								Dimensions - CL1500								Dimensions - CL2500							
SIZE		A		B		C		SIZE		A		B		C		SIZE		A		B		C	
DN	NPS	mm	in	mm	in	mm	in	DN	NPS	mm	in	mm	in	mm	in	DN	NPS	mm	in	mm	in	mm	in
80	3"	76	3	381	15	100	3.9	80	3"	66.5	2.62	470	18.5	99.6	3.92	80	3"	58.5	2.30	578	22.75	110	4.33
100	4"	92	3.62	457	18	118	4.64	100	4"	87.4	3.44	546	21.5	127	5	100	4"	80.0	3.15	673	26.5	150	5.91
150	6"	140	5.5	610	24	178	7	150	6"	131.8	5.19	705	27.75	189	7.43	150	6"	124.5	4.90	914	36	218	8.58
200	8"	183	7.19	737	29	228	8.97	200	8"	173	6.81	832	32.75	246	9.69	200	8"	173.0	6.81	1022	40.25	302	11.89
250	10"	230	9.06	838	33	286	11.25	250	10"	216	8.5	991	39	303	11.94	250	10"	216.0	8.50	1270	50	371	14.61
300	12"	273	10.75	965	38	338	13.29	300	12"	257.5	10.13	1130	44.5	360	14.19	300	12"	257.5	10.13	1422	56	443	17.44

JBFX – Maximum Operating Pressure Rating (PSI) vs. Temperature

Temp (°F)		-20° to 100°	200°	300°	400°	500°	600°	650°	700°	750°
Temp (°C)		-29° to 38°	93°	149°	204°	260°	316°	343°	371°	399°
ASME Class 900	A105	2,220	2,035	1,965	1,900	1,810	1,705	1,650	1,590	1,520
	A182 Gr. F22 Cl. 3	2,250	2,250	2,185	2,115	1,995	1,815	1,765	1,705	1,595
	A182 Gr. F91	2,250	2,250	2,185	2,115	1,995	1,815	1,765	1,705	1,595
ASME Class 1500	A105	3,705	3,395	3,270	3,170	3,015	2,840	2,745	2,655	2,535
	A182 Gr. F22 Cl. 3	3,750	3,750	3,640	3,530	3,325	3,025	2,940	2,840	2,660
	A182 Gr. F91	3,750	3,750	3,640	3,530	3,325	3,025	2,940	2,840	2,660
ASME Class 2500	A105	6,170	5,655	5,450	5,280	5,025	4,730	4,575	4,425	4,230
	A182 Gr. F22 Cl. 3	6,250	6,250	6,070	5,880	5,540	5,040	4,905	4,730	4,430
	A182 Gr. F91	6,250	6,250	6,070	5,880	5,540	5,040	4,905	4,730	4,430
ASME Class 4500	A105	11,110	10,185	9,815	9,505	9,040	9,515	8,240	7,960	7,610
	A182 Gr. F22 Cl. 3	11,250	11,250	10,925	10,585	9,965	9,070	8,825	8,515	7,970
	A182 Gr. F91	11,250	11,250	10,925	10,585	9,965	9,070	8,825	8,515	7,970

Temp (°F)		800°	850°	900°	950°	1000°	1050°	1100°	1150°	1200°
Temp (°C)		427°	454°	482°	510°	538°	566°	593°	621°	649°
ASME Class 900	A105	1,235	-	-	-	-	-	-	-	-
	A182 Gr. F22 Cl. 3	1,525	1,460	1,350	1,160	800	525	330	-	-
	A182 Gr. F91	1,525	1,460	1,350	1,160	1,090	1,080	895	585	360
ASME Class 1500	A105	2,055	-	-	-	-	-	-	-	-
	A182 Gr. F22 Cl. 3	2,540	2,435	2,245	1,930	1,335	875	550	-	-
	A182 Gr. F91	2,540	2,435	2,245	1,930	1,820	1,800	1,490	975	600
ASME Class 2500	A105	3,430	-	-	-	-	-	-	-	-
	A182 Gr. F22 Cl. 3	4,230	4,060	3,745	3,220	2,230	1,455	915	-	-
	A182 Gr. F91	4,230	4,060	3,745	3,220	3,030	3,000	2,485	1,630	1,000
ASME Class 4500	A105	6,170	-	-	-	-	-	-	-	-
	A182 Gr. F22 Cl. 3	7,610	7,305	6,740	5,795	4,010	2,625	1,645	-	-
	A182 Gr. F91	7,610	7,305	6,740	5,795	5,450	5,400	4,475	2,930	1,800

(1) A105 body material not recommended for prolonged use above 800 ° F / 427 ° C

(2) F22 body material not recommended for prolonged use above 1100 ° F / 593 ° C

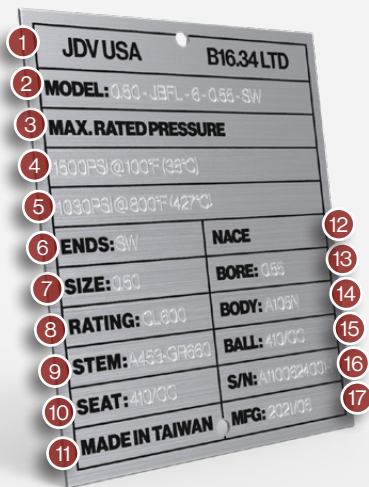
How To Order Guide

We've created an easy guide to help our customers order our severe service ball valves.

NPS 1	Size			
	NPS 0.5 - NPS 12			
32LTD	Pressure Class			
	6LTD = ASME Class 600 LIMITED	32LTD = ASME Class 3200 LIMITED	9 = ASME Class 900	25 = ASME Class 2500
	15LTD = ASME Class 1500 LIMITED	45LTD = ASME Class 4500 LIMITED	15 = ASME Class 1500	45 = ASME Class 4500
JBFH	Valve Type			
	JBFL = Low Pressure Severe Service Metal-Seated Ball Valve	JBFH = High Pressure Severe Service Metal-Seated Ball Valve	JBFX = Large Diameter Severe Service Metal-Seated Ball Valve	
072	Port Size & Configuration			
	FP = Full Port	055 = 0.55" Bore	106 = 1.06" Bore	066 = 0.66" Bore
		072 = 0.72" Bore	134 = 1.34" Bore	100 = 1.00" Bore
SW	End Connection			
	SW = Socketweld BW### = Buttweld (advise schedule)		T = FNPT RF = Raised Face	
F22	Body Material			
	A105 = A105	F5 = A182 F5	F316 = A182 F316	
	F11 = A182 F11	F9 = A182 F9	F317 = A182 F317	
	F22 = A182 F22 CL 3	F91 = A182 F91 TYPE 2	F347 = A182 F347	
40	Trim Material			
	40 = 410SS Trim		2 = 316SS Trim	
	71 = Inconel 718 Trim		X = Special Trim	
66	Stem Material			
	66 = A286 Gr. 660 Stem	71 = Inconel 718 Stem	* = Omit if Not Required	
CRC	Stem Coating			
	CRC = Chrome Carbide		SF = Spray & Fuse	
G	Stem Seal			
	G = API 622 Compliant Graphite			
L	Operator			
	L = Lever (Lockable)		BS = Bare Stem	
	G = Gear		A = Actuator	

NPS 1 32LTD-JBFH-072-SW-F22-40-66-CRC-G-L

Example: NPS 1, Class 3200 Limited, JBFH Series, 0.72" Bore, Socketweld Ends, F22 Body, 410SS Trim + Chrome Carbide Coated, A286 Gr. 660 Stem, Graphite Packing, Lever Operated

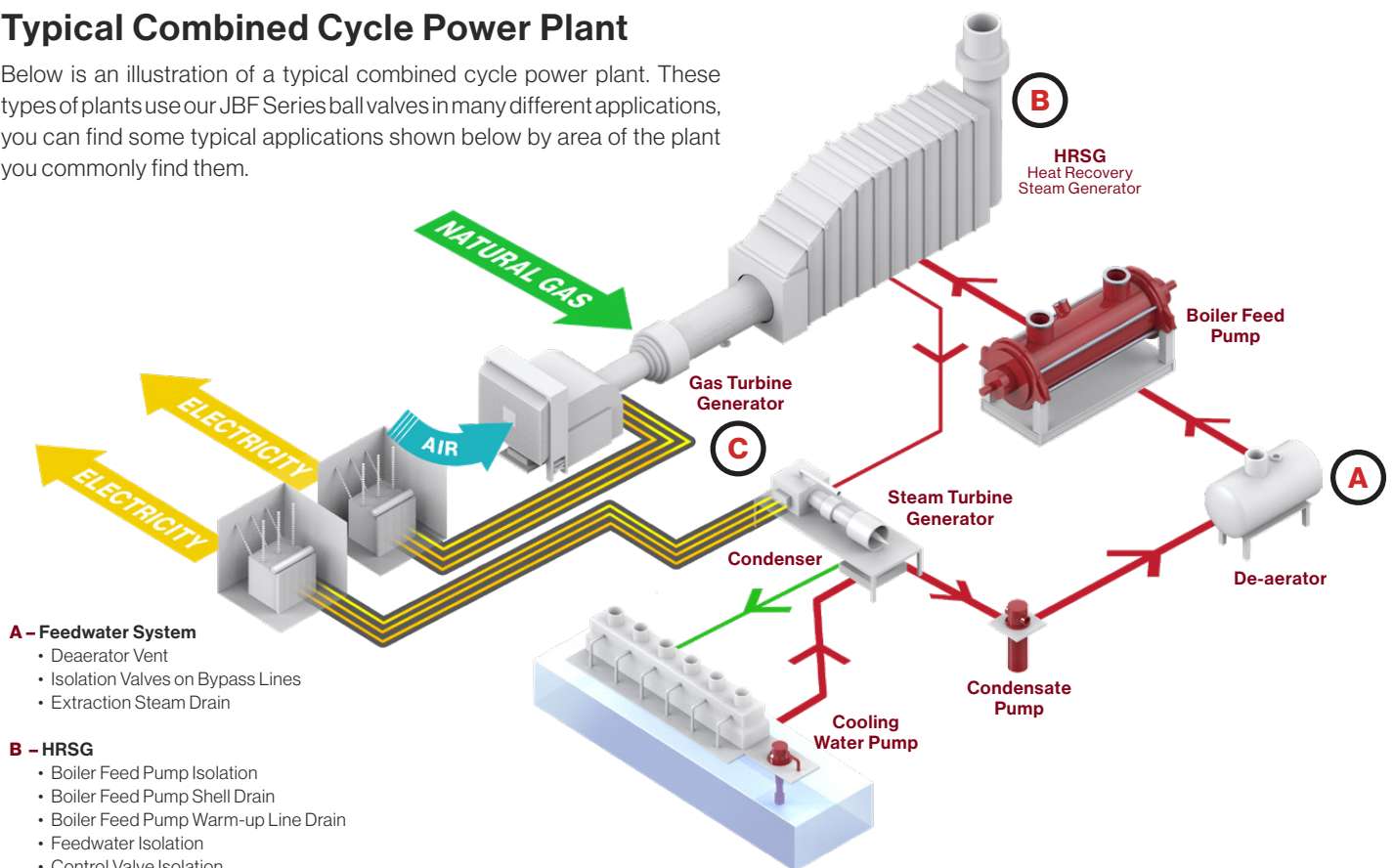


Valve Nameplate Information

- | | |
|--|----------------------------|
| 1. Our Brand and Specifications | 10. Seat Material |
| 2. Model: <i>Refer to How-To-Order Guide</i> | 11. Manufacturing Location |
| 3. Max. Rated Pressure | 12. NACE |
| 4. Max. Pressure Low Temperature | 13. Bore Size |
| 5. Max. Pressure High Temperature | 14. Body Material |
| 6. End Connections | 15. Ball Material |
| 7. Valve Size | 16. Serial Number |
| 8. Rating | 17. Manufacturing Number |
| 9. Stem Material | |

Typical Combined Cycle Power Plant

Below is an illustration of a typical combined cycle power plant. These types of plants use our JBF Series ball valves in many different applications, you can find some typical applications shown below by area of the plant you commonly find them.



A - Feedwater System

- Deaerator Vent
- Isolation Valves on Bypass Lines
- Extraction Steam Drain

B - HRSG

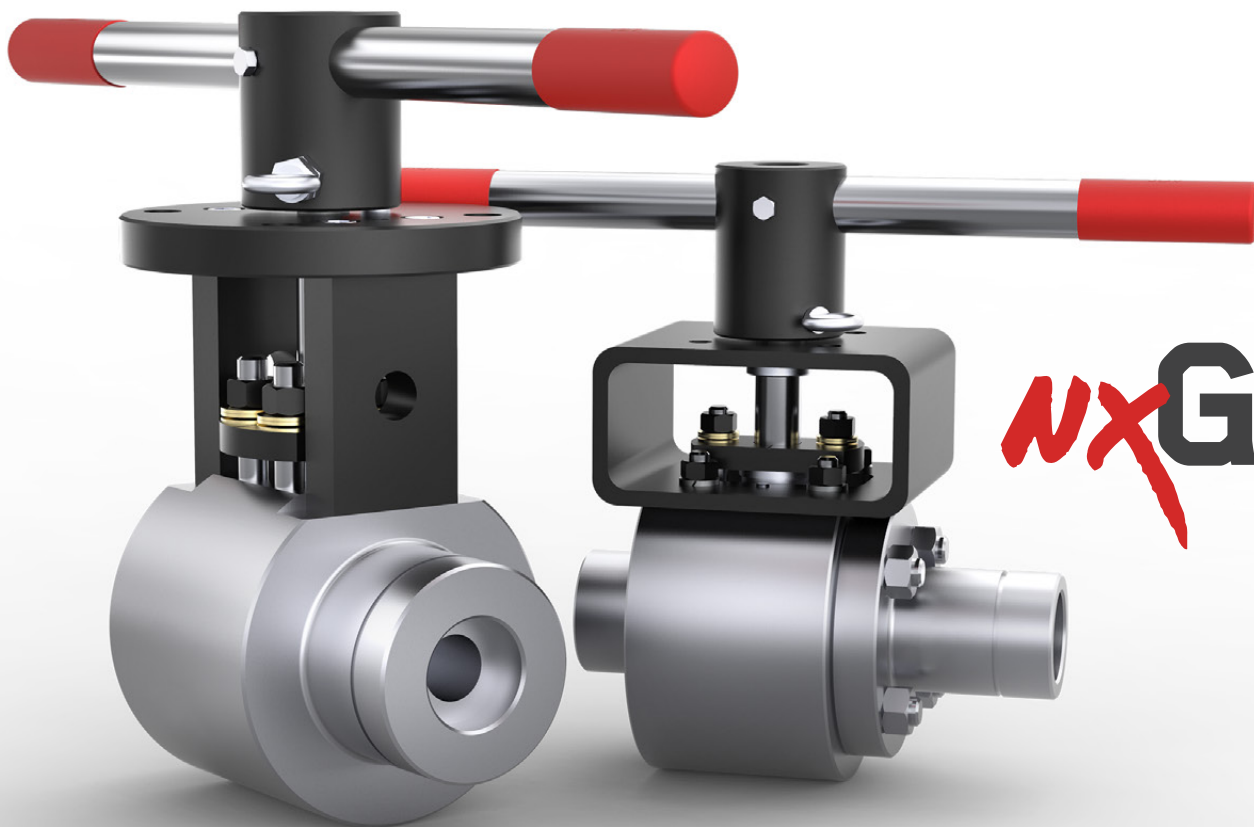
- Boiler Feed Pump Isolation
- Boiler Feed Pump Shell Drain
- Boiler Feed Pump Warm-up Line Drain
- Feedwater Isolation
- Control Valve Isolation
- Reheat & Superheat Spray Isolation
- Instrument Isolation
- Drum Blowdown Root Valve & Isolation Vents
- Drum Instrument Isolation
- HP/LP/IP HRSG Tube Drains
- Bypass Valves
- Mass Boiler Blowdown
- Superheat Isolation
- Boiler Blowdown
- Tandem Blowdown
- Primary & Secondary Superheat Vent & Drain
- Control Valve Isolation
- Sight Glass Isolation
- Superheat Spray Block
- Reheat & Superheat Spray Isolation
- Automated Bottom Blowdown
- SCR Steam Induction Isolation

C - HP, IP & LP Steam Supply & Extraction

- Main Steam Drain
- Main Steam Before and After Seat Drain
- Bypass Valves
- Turbine Bypass Isolation
- Cold Reheat Drain
- Supply & Extraction Systems
- IP & LP Turbine Extraction Drain
- Hot Reheat Drain
- Hot Reheat at the CRV Drain



A NEW GENERATION OF VALVES



NX GEN
Valves for Power

JDV

JDV-MSBV-1223